

PROJECT TITLE : S P E C I F I C A T I O N S

Period Covered : 22.12.1979 - 24.1.1980  
Report Written By : Catherine Flury  
Report Approved By : J.B. Boder

---

1. Specifications Fabriques de tabac réunies SA

- The diluted filters for the Brunette/Ambassador/Marlboro group are now manufactured with paper Sch. & H. FU-POV 40 L (replacing 24 K). The switch for Ambassador is provisional and has to be confirmed.
- The Ambassador Extra Mild MAE filter is produced with a higher porous plug wrap (40 K), to increase dilution and reduce numbers.
- A three months' trial period with diameters reduced from 7,90 to 7,86 for filters and from 7,975 to 7,95 mm for cigarettes is carried out in FTR, on Marlboros.
- The filter length of the only PME recess filter, Arlette, has been increased from 18 to 20 mm. The total cigarette length of ALF remains at 79,4 mm.
- The Swiss product MPK Multifilter King Size is diluted (new blend Ambassador 42, porous combi filter, new cigarette paper).
- Special sale cigarettes were produced:  
BWK 001 Broadway King Size, for sale in U.S.A.  
MAA 066 Ambassador Filter, for sale in Columbia

2. Specifications Intertaba S.p.A.

- Project filter making specs were produced for a porous combined Ambassador and a porous combined Ambassador Extra Mild (MAC) filter.

3. Specifications PM Holland  
4. PM Germany

---

5. Specifications PM Great Britain

- The cigarette making and packing specifications were updated (minor modifications).

6. Specifications Weltab SA

---

4000143771

7. Specifications Licensees

- Project filter making specs were established for project Maraschino.

8. PME Material Specifications

---

9. PME Standard Recipes

---

Enclosure

Table on number of production centers and specifications

  
Catherine Flury

000143772

PME Specs Office  
Catherine Flury  
10.1.1980

P M E   S P E C I F I C A T I O N S

PRODUCTION SITES

- PME affiliates:		
5 affiliates in 6 countries, with		10 production centers
- PME licensees:		
In 11 countries		20 production centers
- FTR licensees (L & M):		8 production centers
		<u>38 production centers</u>

NUMBER OF SPECIFICATIONS

(without L & M brands)

	PMG Germ.	FTR Switz.	PMH Holland	WELTAB Belgium	PM UK Gr.Br.	Licen- sees	T O T A L
Tobacco Process.	11	32	10	11	1	20	85
Filter Making							96
Cigarette Making	22	60	27	21	1	27	158
Packing	64	128	57	45	7	40	341
Solution Recipes							72
							<u>752</u>

NUMBER OF SUPPLY MATERIAL QUALITIES (= MATERIAL SPECIFICATIONS)

(without L & M brands and sections Additives/Filters/Cigarettes only)

- Additives/ingredients for tobacco and filters	69
- Filter tows (cellulose acetates)	16
- Filter papers (plug wraps)	23
- Cigarette papers	25
- Tipping papers	59
- Cigarette printing inks	27
	<u>219</u>

0000143773